Product Information

VESTAMID® L1833 BK 9.7623

GLASS FIBER-REINFORCED, EASILY DEMOLDABLE AND HEAT-STABILIZED POLYAMIDE 12 COMPOUND

VESTAMID® L1833 BK 9.7623 is a 23% glass fiber-reinforced, easily demoldable and heat-stabilized polyamide 12 compound.

Due to its mold release properties, VESTAMID® L1833 BK 9.7623 is suitable for the efficient production of injection molded parts with short cycle times.

VESTAMID® L1833 BK 9.7623 is supplied as cylindrical granules, ready for processing, in moisture-proof bags.

The use of colorants may change property values.

Inside the original and undamaged packaging, the product has a shelf life of at least 2 years when stored in dry rooms at temperatures not exceeding 30°C.

For information about processing of VESTAMID®, please follow the general commendations about "Processing of VESTAMID® compounds".

The values presented are typical or average values, they do not constitute a specification.

FOR FURTHER INFORMATION PLEASE CONTACT US AT EVONIK-HP@EVONIK.COM
OR VISIT OUR PRODUCT AT WWW.VESTAMID.COM

Key Features

Industrial Sector
Automotive and Mobility, Sustainable

Sustainability
Sustainable electricity

Processing
Injection molding

Delivery form
Pellets, Granules

Resistance to
Heat (thermal stability), UV / light / weathering, Oil / fuels

Electrical
Insulating

Conformity
Automotive

Additives
Glass fibers

LCA-values	dry	Unit	Test Standard
LCA name of certificate	VESTAMID® L GF medium	-	ISO 14040, 14044
LCA certifier	TÜV Rheinland	-	ISO 14040, 14044

Blue water consumption	**23.6**	kg	ISO 14040, 14044
Global Warming Potential incl. bio. C incl. LUC	**5.1**	kg CO_2 eq./kg	ISO 14040, 14044
Global Warming Potential excl. bio. C incl. LUC	**5.1**	kg CO_2 eq./kg	ISO 14040, 14044
Land use (ReCiPe 2016)	**0.1**	Annual crop eq. y	ISO 14040, 14044
GWP savings as compared to 2023 reference	**-2.3**	kg CO_2 eq./kg	ISO 14040, 14044

Mechanical properties ISO	**dry / cond**	**Unit**	**Test Standard**
Tensile modulus	**5500 / 4650**	MPa	ISO 527
Tensile strength	**106 / 100**	MPa	ISO 527
Yield stress	**106 / 100**	MPa	ISO 527
Yield strain	**4 / 5**	%	ISO 527
Stress at break	**105 / 97**	MPa	ISO 527
Nominal strain at break, tB	**7 / 7**	%	ISO 527
Charpy impact strength, +23°C	**90 / 81**	kJ/m²	ISO 179/1eU
Type of failure	**C / C**	-	-
Charpy impact strength, -30°C	**95 / 83**	kJ/m²	ISO 179/1eU
Type of failure	**C / C**	-	-
Charpy notched impact strength, +23°C	**25 / 18**	kJ/m²	ISO 179/1eA
Type of failure	**C / C**	-	-
Charpy notched impact strength, -30°C	**16 / 13**	kJ/m²	ISO 179/1eA
Type of failure	**C / C**	-	-
Flexural modulus, 23°C	**5000 / 4250**	MPa	ISO 178
Flexural stress at conv. deflection, 23°C	**- / 124**	MPa	ISO 178
Flexural strength, 23°C	**- / 150**	MPa	ISO 178
Flexural strain at flexural strength, 23°C	**- / 7**	%	ISO 178
Flexural stress at break, 23°C	**- / 132**	MPa	ISO 178
Flexural strain at break, 23°C	**- / 9**	%	ISO 178

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature	**178 / ***	°C	ISO 11357-1/-3
Glass transition temperature, DSC	**40 / ***	°C	ISO 11357-1/-2
Temp. of deflection under load A, 1.80 MPa	**160 / ***	°C	ISO 75-1/-2
Temp. of deflection under load B, 0.45 MPa	**175 / ***	°C	ISO 75-1/-2
Vicat softening temperature A, 10 N, 50 K/h	**175 / ***	°C	ISO 306
Vicat softening temperature B, 50 N, 50 K/h	**175 / ***	°C	ISO 306
Coeff. of linear therm. expansion, 23°C to 55 °C, parallel	**70 / ***	E-6/K	ISO 11359-1/-2
Melting Temperature	**178**	°C	ASTM D 3418

Physical properties	dry / cond	Unit	Test Standard
Density	**1170 / -**	kg/m³	ISO 1183
Water absorption	**1.2 / ***	%	Sim. to ISO 62
Humidity absorption	**0.6 / ***	%	Sim. to ISO 62
Density	**1170**	kg/m³	ASTM D 792

Burning Behav.	dry / cond	Unit	Test Standard
Burning behav. at 1.5 mm nom. thickn.	**HB / ***	class	IEC 60695-11-10
Thickness tested	**1.6 / ***	mm	-
Burnin behav. at thickness h	**HB / ***	class	IEC 60695-11-10
Thickness tested	**3.0 / ***	mm	-

Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity, V	**1E13 / 2.3E12**	Ohm*m	IEC 62631-3-1
Surface resistivity, C, circular electrodes	**- / >1E15**	Ohm per square	IEC 62631-3-2
Relative permittivity, 50Hz	**2.7 / -**	-	IEC 62631-2-1
Relative permittivity, 100Hz	**2.6 / -**	-	IEC 62631-2-1
Relative permittivity, 1MHz	**2.3 / -**	-	IEC 62631-2-1
Dissipation factor, 1MHz	**158 / -**	E-4	IEC 62631-2-1

Dielectric strength, AC, S20/S20, t. 1 mm	**- / 49**	kV/mm	IEC 60243-1
Dielectric strength, AC, S20/P50	**41 / -**	kV/mm	Sim. to IEC 60243-1
CTI, test solution A, 50 drops value	**600 / -**	-	IEC 60112
Assessment of the insulation group	**I**	-	DIN EN 60664-1

Rheological properties	**dry / cond**	**Unit**	**Test Standard**
Melt volume-flow rate, MVR	**41 / ***	cm^3/10min	ISO 1133
Temperature	**275 / ***	°C	-
Load	**5 / ***	kg	-
Molding shrinkage, parallel	**0.3 / ***	%	ISO 294-4, 2577
Molding shrinkage, normal	**0.6 / ***	%	ISO 294-4, 2577
Mold temperature	**80 / ***	°C	-
Melt temperature	**250 / ***	°C	-

Test specimen production	**dry**	**Unit**	**Test Standard**
Injection Molding, melt temperature	**240**	°C	ISO 294
Injection Molding, mold temperature	**80**	°C	ISO 294
Injection Molding, injection velocity	**200**	mm/s	ISO 294

Characteristics

Special Characteristics
Medium viscosity

Color
Black

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Evonik Operations GmbH
Smart Materials
High Performance Polymers
45772 Marl / Germany
Tel: +49 2365 49-9878
evonik-hp@evonik.com

www.plastics-database.com

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