Supreme SA 330MF

Acrylonitrile Butadiene Styrene

Technical Datasheet

CHARACTERISTIC

- Excellent Thermal Stability
- Good Flow
- Good Impact
- High White Index
- Very Low TVOC

PROCESSING

- Molding

APPLICATIONS

- White Goods
- Electrical and Electronics housing
- Sanitary Applications

- **Material status**: Commercially active
- **Agency ratings**: Complies with REACH, RoHS.

Property	Test Method	Test Condition	Nominal Value	Unit
Rheological				
Melt Flow Index	ISO 1133	220°C/10Kg	20.0	gm/10 min
Thermal				
Vicat Softening Point	ISO 306/A	50N - 50°C	99.0	°C
Heat Deflection temprature	ISO 75A	1.86 MPa (Annealed)	95.0	°C
Mechanical				
Tensile Strength	ISO 527	50 mm/min	48	MPa
Tensile Modulus	ISO 527	50 mm/min	2300	MPa
Flexural Strength	ISO 178	4 mm	70	MPa
Flexural Modulus	ISO 178	4 mm	2500	MPa
Izod Impact Strength	ISO 180/1eA	4 mm (N)	20	KJ/m^2
Rockwell Hardness	ISO 6508	-	102	R- Scale
Flammability				
Flammability	UL 94	@1.6±0.1mm	HB	-
Glow Wire Test	IEC 60695	3 mm	650	°C
General				
Density	ISO 1183	-	1.04	g/cm^3
Mold Shrinkage	ISO 294	3.2 mm, MD	0.4-0.6	-
Processing Conditions				
Processing Temperature	-	-	230-270	°C
Pre-drying Temperature	-	3- 4 Hr	80	°C
Mold Temperature	-	-	65	°C

All tests are carried at standard laboratory conditions of 23+/-2 Deg C & 50+/-5 % RH as stipulated by ASTM D618, unless otherwise specified in the material specifications or by customer requirements.

Data presented in this catalogue are typical values of properties and are intended to serve as guide only. SPL reserves the right to review and revise the contents of this catalogue without prior notice.

Test Method & Standard Properties

Data presented in this catalogue are typical values of properties for natural material and intended to serve as a guide only. All tests are carried out as per ASTM D standard unless otherwise stated. Testing of all mechanical properties is done with an injection molded specimen of 3.2 mm. In actual applications, properties can be affected to a considerable extent by the mould / die design, the processing conditions and the colour.

Environmental

Supreme polystyrene resins can be recycled, incinerated or disposed off in landfill without detriment to the environment. Adequate ventilation should be provided during processing. Where recycling of Supreme Polystyrene is not possible, disposal to landfill or incineration in accordance with all applicable government laws and regulations is recommended. Material Safety Data Sheets (MSDS) for Supreme Polystyrene resins are available from Supreme Petrochem Ltd. MSDS are provided to help customers in their own handling, safety and disposal needs and those that may be required for applicable health and safety regulations e.g. OHSAS 18001 and ISO14000. Supreme flame retardant polystyrene grades contains additives which may release hazardous or toxic vapors through lengthy or excessive exposure to high heat. Use suitable personal protective equipments.

Handling Precautions

While the handling of Supreme polystyrene pellets generally does not present unusual problems, a dust can be formed under some circumstances. If persons are exposed to this dust, they should be protected from dust inhalation by use of approved dust respirators. Contact with the skin and eyes should be prevented by use of protective equipment and/or clothing. SPL recommends storing of polystyrene in cool & dry place in a shade away from sunlight and heat. The packing used is not UV stabilised and hence should not be exposed to sunlight.

Exclusion of Liability

The information contained herein is provided for general reference purposes only. By providing the information contained herein, Supreme Petrochem Ltd makes no guarantee or warranty, and does not assume any liability with respect to the accuracy or completeness of such information or the product results in any specific instance and hereby expressly disclaims any implied warranties of merchantability or fitness for a particular purpose or any other warranties or representations whatsoever, expressed or implied. Nothing contained herein shall be construed as a licence to use the products of Supreme Petrochem Ltd in any manner that would infringe any patent.